



PRODUCT OVERVIEW



The 24 Hour Shipment Leader





WHATEVER IT TAKES

Roach Manufacturing Corporation was founded in 1953 by Gay Roach Sr. Originally, the company's sole purpose was to design and build a line of heavy-duty highly-specialized conveyors for weighing, transporting and storing heavy, bulky bales of cotton. The company continued to heavily rely upon this manufacturing concern until 1971, when the company began to market itself as Roach Conveyors.

Today's Roach Conveyors offers a broad product lineup by continually expanding its line of package, pallet and floor conveyors. The flexibility of Roach Conveyors features complete system integration. This includes designing, building and working closely with our distributors producing a mix of our standard product line and highly-specialized units.

Roach Conveyors proudly offers its customers the industry's most diverse collection of conveyors available for 24 hour shipment anywhere in the USA. If a product qualifies for 24 hour shipment and does not meet this deadline, whether it's a single unit or a complete system of conveyors, Roach will pay the shipping. Roach Conveyors ships with 99% on-time accuracy for its 24 hour lineup.

The basic guiding philosophy of Roach Conveyors is simple. This simple philosophy has grown this organization from its simple bale-handling roots in 1953 into a major national conveyor manufacturer today. Roach is committed to do **WHATEVER IT TAKES** to meet its customers' needs.



Roach Manufacturing has grown over the years and has now completed the 9th expansion. The total square footage of the plant now exceeds 650,000 square feet



Belt Conveyors



700SB
Slider Bed Belt Conveyor
24 Hour Shipment



796RB
Roller Bed Belt Conveyor
24 Hour Shipment



796RBF
Inclined floor-to-floor Belt Conveyor
24 Hour Shipment



725TB
Trough Bed Belt Conveyor
24 Hour Shipment

Belt Driven Live Roller Conveyors

Available with Sensor Roller or Smartzone
Photoeye Controlled Zones



196ZPA
**Belt Driven
Zero Pressure Accumulator**
3 Week Shipment



251CALR
**Cam Adjusted
Live Roller Conveyor**
24 Hour Shipment



138LR
Belt Driven Live Roller
3 Week Shipment



196LRCS
**Belt Driven
Live Roller Curve Spurs**
24 Hour Shipment

Accumulation Conveyors



SZA251CDA
Heavy Duty Chain Driven
Zero Pressure Accumulator
6 Week Shipment



SZ796LSZ
Line Shaft
Zero Pressure Accumulator
Photo Eye Controlled
3 Week Shipment



SZ196ZPA
Medium Duty
Zero Pressure Accumulator
4 Week Shipment

Powered Roller Accumulation Conveyors

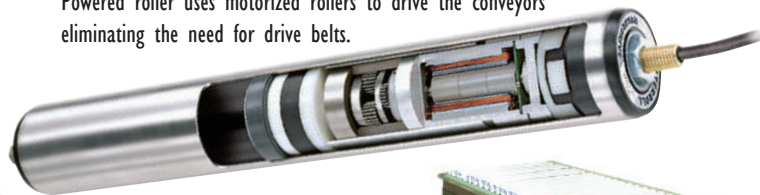


796 PRA
Powered Roller Accumulator
 (rollers set low)
Photo Eye Controlled
5 Week Shipment



796 PRAC
Powered Roller Accumulator Curve
 (rollers set low)
Photo Eye Controlled
5 Week Shipment

Powered roller uses motorized rollers to drive the conveyors eliminating the need for drive belts.



796 PRA-2V
Powered Roller Accumulator
Poly Vee with 2 ribs
Photo Eye Controlled
5 Week Shipment



596 PRA
Powered Roller Accumulator
 (rollers set high)
Photo Eye Controlled
5 Week Shipment



Line Shaft Conveyors



796LSDS
Line Shaft Driven
Diverging Spur
4 Week Shipment



796 LS
Line Shaft Driven
Live Roller Conveyor
24 Hour Shipment

796LSG
Line Shaft Driven Gate
4 Week Shipment



796 LSC
Line Shaft Driven Curve
24 Hour Shipment



RBT3
3 strand 90°
Round Belt Transfer
3 Week Shipment

Chain Driven Live Roller Conveyors



251 CDLR
Heavy Duty Chain Driven
Live Roller Conveyor
24 Hour Shipment

192 CDLR
Medium Duty Roll-to-Roll
Chain Driven Live Roller
4 Week Shipment



351TCDLRC
Heavy Duty Tapered Roller Curve
6 Week Shipment

Miscellaneous Power Conveyors



CD280
Chain Drag Conveyors
4 Week Shipment



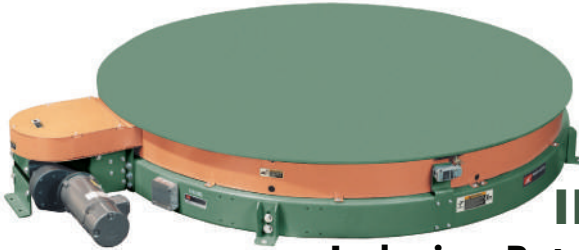
CT380
Chain Transfer
Positive and Pivot Lift*
4 Week Shipment



CRT
Continuous
Rotation Turntable
6 Week Shipment



608SL
Slat Conveyors
6 Week Shipment



IPT
Indexing Rotation Turntable
6 Week Shipment

Plastic Belt Conveyors



700PB
Flat Top
Plastic Belt Conveyors

HD1200PB
Heavy Duty
Plastic Belt Conveyors



700TRT
Transverse Roller Top
Plastic Belt Conveyors

PPF
Flat Top Plastic Belt Parts
Conveyor w/flights



Gravity Conveyors



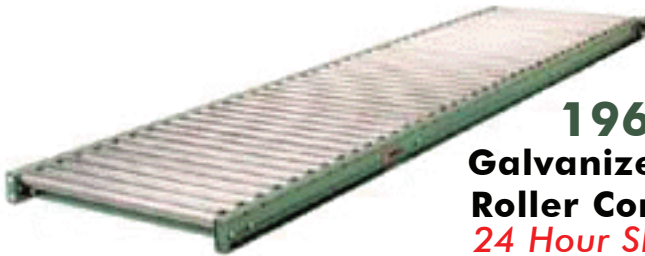
3530S
Heavy Duty Roller Conveyors
3 Week Shipment



254TC
Tapered Roller Curves
24 Hour Shipment



WS/WA
Wheel Conveyors
24 Hour Shipment



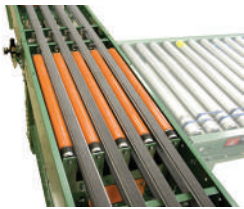
196G
Galvanized Steel Roller Conveyors
24 Hour Shipment



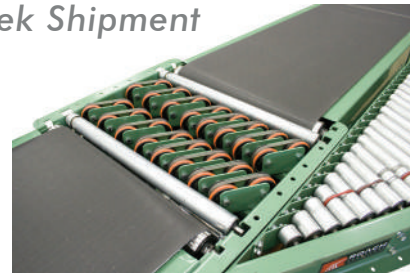
196SC
Steel Roller Curves
24 Hour Shipment

Sortation Conveyors

NBS
Narrow Belt Sorter
10 Week Shipment



796 SORT BELT
Pivoting Belt Sorter
10 Week Shipment



Vertical Conveyors

RVC
Reciprocating Vertical Conveyor
8 Week Shipment



CVC
Continuous Flow Vertical Conveyor
8 Week Shipment

Continuous vertical conveyors or CVC conveyors are designed for high-rate applications and will carry loads weighing as much as 4,000 lbs. for net lifts of up to 40 feet.

Reciprocating vertical conveyors or RVC conveyors are an economical alternative for situations where the high rate capability of continuous flow vertical conveyors are not required. There may be any number of load/unload points and load/unload may take place from a choice of sides at any level. "Z"-flow and "C"-flow are available in the RVC model.



Specialty Conveyors



Herringbone Roller Singulator



FLEXIBLE Gravity Roller



HYDRAULIC Upender



GRID Turntable

24 hour
quick shipment
GUARANTEED OR WE PAY FREIGHT

72 hour
express shipment
NO EXPEDITING FEES

&

➔ Do you need a conveyor solution, but can't wait weeks on shipment? Roach offers 24 hour shipping on standard conveyor models and accessories.



MORE OPTIONS THAN EVER!

➔ Over 100 models ship in more than 39,000 sizes in 24 hours!

➔ Does your 24 hour conveyor have too many modifications to qualify? Now, with our 72 hour shipping you won't have to wait 2 weeks if your conveyor doesn't meet 24 hour requirements.

➔ Most 2 week shipments now qualify for 72 Hour express shipments! Orders placed by 2 PM (CST) ship the third day. Orders placed after 2 PM (CST) are shipped the 4th day.

How it works:

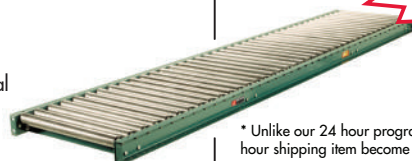
Orders placed by 2 PM (CST) ship the following day.
Orders placed after 2 PM (CST) are shipped the 2nd following day.
All gravity roller conveyor sections are shipped assembled.
All powered conveyor sections ship pre-assembled.
Heavy duty conveyor sections are set high only.
All weights listed in Roach catalogs do not include crating
Offer void if shipment delayed by labor disputes or natural disasters. such as fire, flood, tornado or earthquake.



➔ 72 hour conveyor lengths may be almost any increment and include non-listed BFs! Some exceptions do apply. Example: Non-standard Tapered Roller Curves.

On Your Dock In One Week!

Contact Roach or your Roach Distributor for additional information.



* Unlike our 24 hour program, we do not guarantee shipping and do not pay freight fees should the 72 hour shipping item become delayed.

visit the web at: www.roachconveyors.com, or call 870-483-7631

Largest Quick Ship Selection In The Industry!

808 HIGHWAY 463 N. • TRUMANN, ARKANSAS • 72472-1310
Tel 870-483-7631 • Fax 870-483-7049

MCW06624-01