

# Threaded Insert Tools & Kits

## Thread-Setter™ Tool/39200

This quality threaded insert installation tool features patented bearing design, comfortable hand grips and a locking chain. The 39200 installs all sizes of Klik Poly-Nuts and Klik Rivet-Nuts up to 1/4-20 and 6mm threads in steel. The forged, heat treated steel upper handle, precision die-cast body of high strength aluminum alloy, patented fulcrum pin design and comfortable hand grips all combine to make the 39200 a rugged, durable tool. The tool is packaged in a reusable, heavy-duty vinyl pouch containing mandrels and nosepieces to set 8-32, 10-24 and 10-32 inserts. Weight: 1.2 lbs.



## Thread-Setter Kit/34501

Model 34501 Thread-Setter Kit contains the 39200 thread-setter tool in a molded plastic case; mandrels and nosepieces for 6-32, 8-32, 10-24 sizes, and a mandrel for 1/4-20. The kit also includes 103 assorted Klik Rivet-Nuts and Klik Poly-Nuts, instructions and wrench, all contained in a compartmentalized carrying case. Weight: 2.75 lbs.



## Poly-Nut Kit/39202

Model 39202 Poly-Nut Kit contains the 39200 thread-setter tool in a molded plastic case with 8-32, 10-32 and 1/4-20 mandrels and nosepieces, wrench and instructions. The kit contains 52 assorted Klik Poly-Nuts: 12 each 57425, 57435, 57445; 16 each 57455. Weight: 3 lbs.



## Metric Poly-Nut Kit/39203

Model 39203 Metric Poly-Nut Kit contains the 39200 thread-setter tool in a molded plastic case with 4mm, 5mm, 6mm and 8mm mandrels and nosepieces, wrench and instructions. The kit contains 75 assorted Klik Poly-Nuts: 25 each 57407, 57409; 15 each 57411; 10 each 57413. Weight: 3.25 lbs.



## Ribbed Rivet-Nut Kit/39215

Model 39215 Ribbed Rivet-Nut kit contains the 39200 thread-setter tool in a molded plastic case; mandrels, nosepieces, wrench & instructions for setting 8-32, 10-24, 10-32 and 1/4-20 inserts. Includes 50 assorted Ribbed style Rivet-Nuts. Weight: 2.75 lbs.



## Mandrel/Nosepiece Chart

For tool & kit Nos. 39200, 34501, 39202, 39203, 39213 and 39214

Thread Size	Mandrel No.	Nosepiece No.	Kit No.
6-32	39254	39261	39280
8-32	39255	39262	39281
10-24	39256	39263	39282
10-32	39257	39263	39283
1/4-20	39258	Not Needed	
5/16-18	39259	Not Needed	
3/8-16	39260	Not Needed	
4mm	39266	39274	39285
5mm	39267	39273	39286
6mm	39268	Not Needed	
8mm	39269	Not Needed	

## Metric Ribbed Rivet-Nut Kit/39216

Model 39216 Ribbed Rivet-Nut kit contains the 39200 thread-setter tool in a molded plastic case with 4mm, 5mm, 6mm and 8mm mandrels and nosepieces, wrench and instructions. The kit also includes 50 assorted Ribbed style Rivet-Nuts. Weight: 2.75 lbs.



## Steel Klik Thread-ert Kit/39214

Model 39214 Thread-ert Kit contains the 39200 thread-setter tool in a plastic case with 6-32, 8-32, 10-24, 10-32, 1/4-20, 5/16-18 and 3/8-16 mandrels and nosepieces, wrench and instructions. The kit contains 62 assorted Steel Klik Thread-erts: 10 each 57810, 57820, 57830, 57840, 57850; 6 each 57871, 57881. Weight: 3.25 lbs.



## Aluminum Klik Thread-ert Kit/39213

Model 39213 Thread-ert Kit contains the 39200 thread-setter tool in a molded plastic case with 6-32, 8-32, 10-24, 10-32, 1/4-20, 5/16-18 and 3/8-16 mandrels and nosepieces, wrench and instructions. The kit contains 62 assorted Aluminum Klik Thread-erts: 10 each 57910, 57920, 57930, 57940, 57950; 6 each 57971, 57981. Weight: 3 lbs.



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## 34604/325RN

Choose the 34604 for installing larger size threaded inserts. Model 34604 is a heavy-duty tool that will install 10-24 through  $\frac{3}{8}$ "-16, and 5mm through 10mm threaded inserts in aluminum or steel. Quick-change mandrels, easily adjustable stroke. Supplied with  $\frac{1}{4}$ "-20 mandrel and nosepiece only. Weight: 4.25 lbs.

## Mandrel/Nosepiece Chart

For 39221

Thread Size	Mandrel No.	Nosepiece No.
4-40	88187	88199
6-32	88188	88200
8-32	88189	88201
10-24	88191	88202
10-32	88190	88202
$\frac{1}{4}$ -20	88160	88161
$\frac{1}{4}$ -28	88192	88161
$\frac{5}{16}$ -18	88193	88203
$\frac{5}{16}$ -24	88194	88203
$\frac{3}{8}$ -16	88195	88204
$\frac{3}{8}$ -24	88196	88204
$\frac{1}{2}$ -13	88197	88205
$\frac{1}{2}$ -20	88198	88205
3.5mm	88206	88212
4mm	88207	88213
5mm	88208	88214
6mm	88209	88215
8mm	88210	88216
10mm	88211	88217

For 39223

Thread Size	Mandrel No.	Nosepiece No.
6-32	88708	88701
8-32	88709	88702
10-24	88710	88703
10-32	88711	88703
$\frac{1}{4}$ -20	88712	88704
4mm	88651	88646
5mm	88652	88647
6mm	88653	88648

## Mandrel/Nosepiece Chart

For 34604

Thread Size	Mandrel No.	Nosepiece No.	Kit No.
10-24	95635	95645	34615
10-32	95636	95645	34616
$\frac{1}{4}$ -20	95637	95647	34617
$\frac{5}{16}$ -18	95638	95648	34618
$\frac{3}{8}$ -16	95639	95649	34619
5mm	95630	95640	34625
6mm	95631	95641	34626
8mm	95632	95642	34627
10mm	95633	95643	34628



## 39221/150-SP

This spin-pull tool automatically threads the fastener onto the mandrel. Press the trigger and the fastener is installed. Reverse the trigger, and the mandrel spins out of the fastener.

The 39221 features a totally adjustable stroke length to suit any grip range and a swivel air inlet for increased mobility. No complicated tear down is required to adjust the stroke or to change thread sizes...both adjustments are done outside of the tool. The 39221 handles rivet-nut sizes 4-40 through  $\frac{1}{2}$ "-20 and 3.5mm through 10mm in aluminum or steel. 6-32 through  $\frac{3}{8}$ "-16 mandrels and nosepieces are included. Weight: 6 lbs.

*Tool also available with metric mandrels and nosepieces, part No. 39222.*

## 39223/140-SP

Similar to the 39221/150-SP, this lower cost alternative handles threaded insert sizes from 6-32 through  $\frac{1}{4}$ "-20 and 4mm through 6mm in aluminum or steel. 6-32 through  $\frac{1}{4}$ "-20 mandrels and nosepieces are included. Weight: 4.9 lbs.

