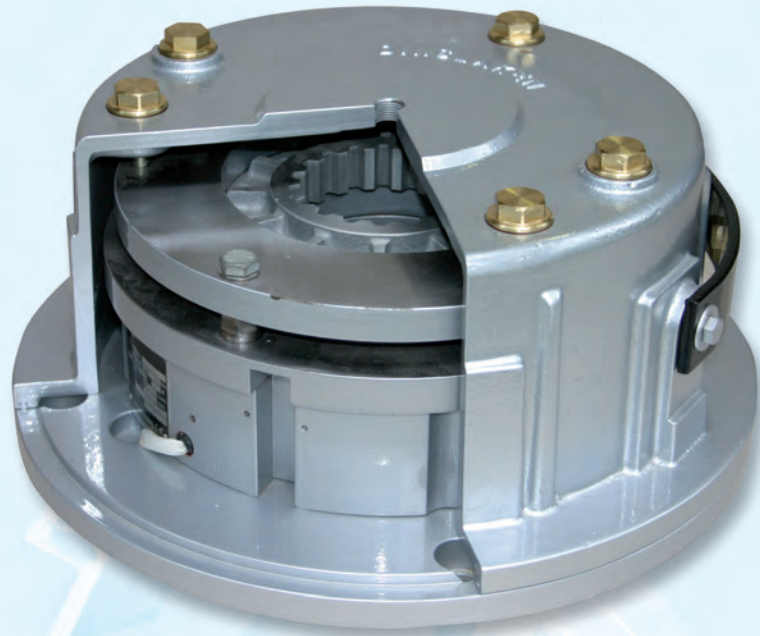


Spring-Set Brake KFB



C

PINTSCH BUBENZER
is certified according to
DIN EN ISO 9001:2000



Reliable



High Performance



Robust



Easy Maintenance



Compact



Tried and Trusted

Main Features

spring applied safety brake
protection-class IP67 – seawater protected
high wear reserve by multiple air gap adjustment
small construction at high work capacity
high availability caused by high durability
functional without cover
screws for manual lifting

Applications

gantry-, trolley- and hoisting-application at harbour cranes
dynamic and static use at general industrial applications
general engineering
steel mills
wind energy systems
coal mining

Options

special brake torque	
handlever	
micro- or proximity switch:	
• function check brake on/off	
• maximum air gap (wear-monitoring)	
lateral junction box	
tacho preparation with all mounting parts	
cover bore	
shaft-sealings	
special voltage	
anticondensation heater	
lateral cable-outlet	
special flanges	
special electrical equipment:	
one-way-, bridge-, and switching- rectifier	
overvoltage protection element	
brake control unit	= BCU 2001
brake control and monitoring system	= BCMS-4



Please Note

We supply a detailed operating manual with every order. Nevertheless, we would point out that brakes are only as safe as the servicing and maintenance performed while they are in operation. The guarantee for the correct functioning of our brakes is therefore only valid if the user adheres to the German DIN standard 15434 part 2 (drum and disc brakes, servicing and maintenance in operation), or to comparable standards in his own country.



PINTSCH BUBENZER Service

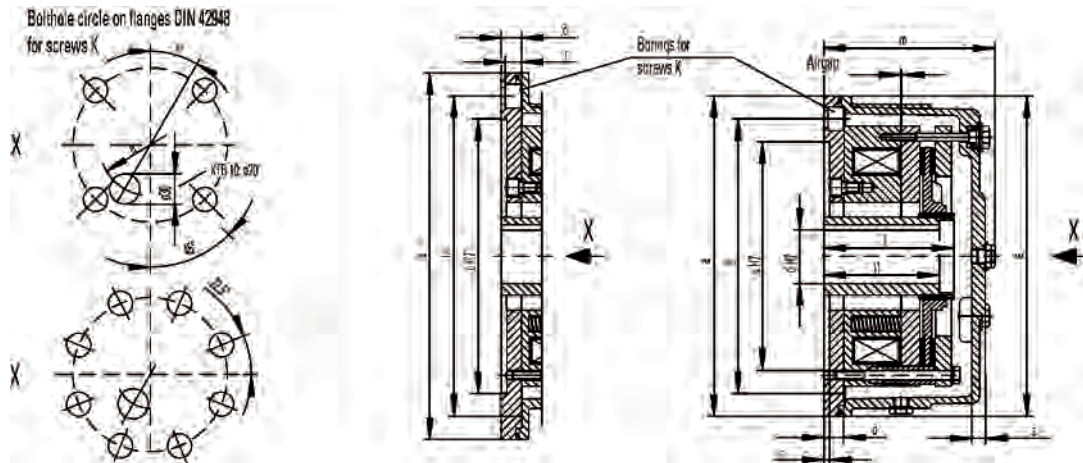
This includes the verification of the brake selection, if required. A detailed questionnaire is provided for this purpose. Installation and commissioning on site is possible by PINTSCH BUBENZER service engineers. Drawings as DWG/DXF files for your engineering department are available upon request.

Spring-Set Brake KFB

Dimensions and technical data



Rev. 05-08



The larger dimension belongs to the larger assigned brake.

Alterations reserved without notice

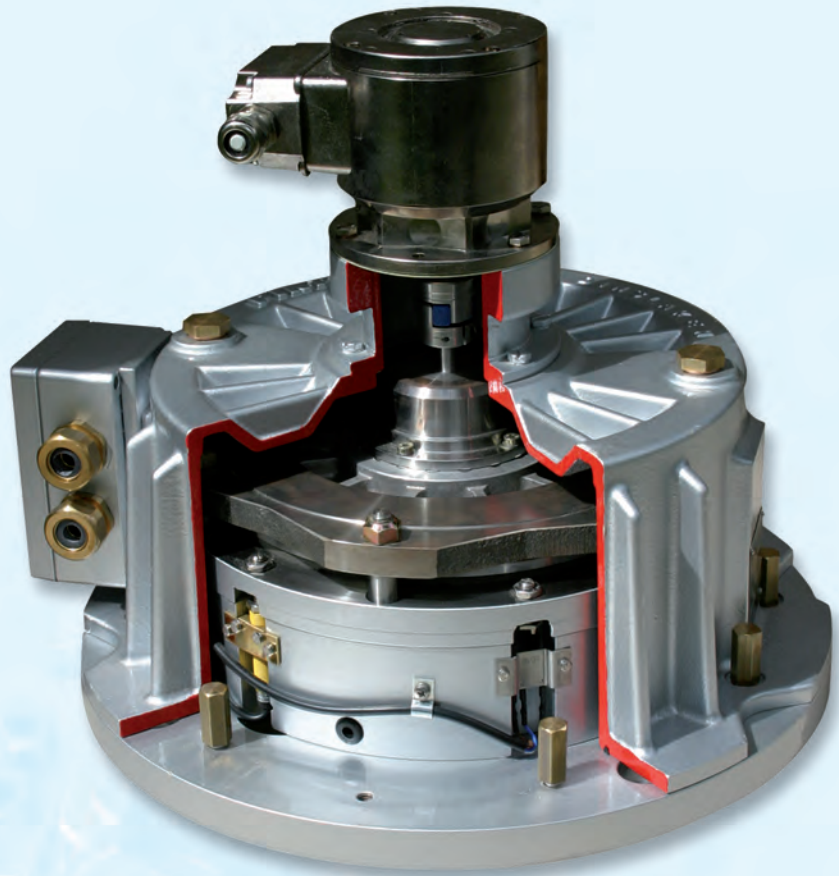
Brake size			KFB 10	KFB 16	KFB 25	KFB 30	KFB 40	KFB 63	KFB 100	KFB 160	
Brake torque M2 dynamic acc. to DIN VDE 0580 Nm			100	160	250	300	400	630	1000	1600	
Mass moment of inertia kgm ²			0.0017	0.0037	0.0048	0.0055	0.0068	0.0175	0.036	0.050	
Mass (weight) kg			19	28	42	50	55	74	106	168	
max. speed min ⁻¹			6000	6000	6000	6000	5500	4700	4000	3600	
Coil b. 20° C	Nominal voltage	V DC	110	110	110	110	110	110	110	110	
	Nominal power	W	93	128	158	133	196	220	307	344	
	Nominal current	A	0.84	1.16	1.44	1.2	1.78	2.0	2.79	3.13	
Airgap, OFF											
			norm. mm	0.3	0.3	0.3	0.3	0.4	0.4	0.4	
			max. mm	1.0	1.0	1.2	0.8	1.2	1.3	1.6	1.8
Diameter mm	B-Side	d pilot bore	26	26	36	26	36	36	36	36	
		d H7 preferential bore	28	28	38	32	38	48	60	60	
			32	32	42	38	42	55	65	65	
			38	38	48	42	48	60	75	75	
					55	45	55				
Lengths mm	e	200/250	253/303	300/350	250/300	303/350	350/400	400/450	450/550		
	f										
	h	106	144	194	144	194	214	264	314		
	l	110	96	117	137	117	142	148	155		
	l ¹	110	96	117	137	117	142	142	142		
	m	154	141	165	175	175	187	196	218		
	s	15	15	15	15	15	15	15	17		
A	α °	30	30	30	67.5	30	30	30	30		
Suitable standards flanges			A200	A250	A300	A250	A300	A350	A400	A450	
			A250	A300	A350	A300	A350	A400	A450	A550	
Dimensions of standards flanges											
Size of standards flanges			A200	A250	A300	A350	A400	A450	A550		
Diameter mm	a	200	250	300	350	400	450	550			
	b	165	215	265	300	350	400	500			
	c H7	130	180	230	250	300	350	450			
	o	18	18/20*	20/22*	22	22/24*	24/29*	24/29*			
	q	5	5	5	6	6	6	6			
	r	11	13	13	17.5	17.5	17.5	17.5			
Screws			4xM10	4xM12	4xM12	4xM16	4xM16	8xM16	8xM16		



Spring-Set Brakes SFB Series



C



PINTSCH BUBENZER
is certified according to
DIN EN ISO 9001:2000



Reliable



High Performance



Robust



Easy Maintenance



Compact



Tried and Trusted

Main Features

spring applied safety brake
protection-class IP67
double wear reserve by single air gap adjustment
high work capacity
high wear resistance because of high abrasion resistance
functional without cover
screws for manual lifting

Applications

gantry-, trolley- and hoisting-applications at harbour cranes
electrical drives for ship- winches and deck machinery
jack- up systems at offshore systems
dynamic and static use at general industrial applications

Options

special brake torque: lower brake torque = type SFB higher brake torque = type SFB-SH
holding brake torques available on request
micro- or proximity switches: • function brake on/off • maximum air gap (wear-monitoring)
lateral junction box
tacho preparation with all mounting parts
cover bore
shaft-sealings
special voltage
anticondensation heater
lateral cable-outlet
special flanges
special electrical equipment: one-way-, bridge-, and switching- rectifier overvoltage protection element
brake control unit = BCU 2001
brake control and monitoring system = BCMS-4



Please Note

We supply a detailed operating manual with every order. Nevertheless, we would point out that brakes are only as safe as the servicing and maintenance performed while they are in operation. The guarantee for the correct functioning of our brakes is therefore only valid if the user adheres to the German DIN standard 15434 part 2 (drum and disc brakes, servicing and maintenance in operation), or to comparable standards in his own country.



PINTSCH BUBENZER Service

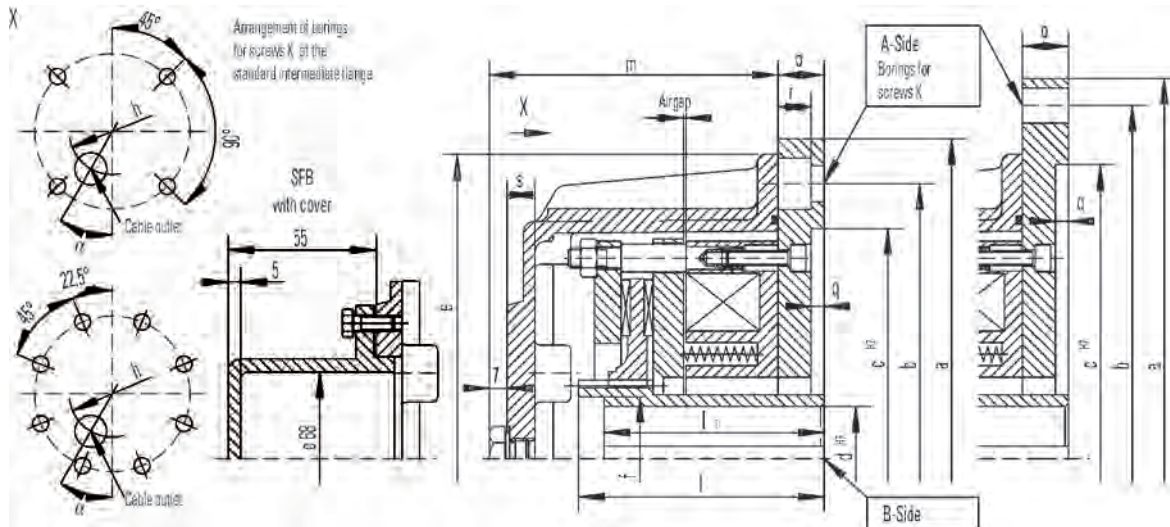
This includes the verification of the brake selection, if required. A detailed questionnaire is provided for this purpose. Installation and commissioning on site is possible by PINTSCH BUBENZER service engineers. Drawings as DWG/DXF files for your engineering department are available upon request.

Spring-Set Brake SFB

Electromagnetic Two-Disc Spring-Set Brake



Rev. 05-08



Keyways for keys acc. to DIN6885 Bl.1, width accuracy P9. Protection IP67

Alterations reserved without notice

Brake size		SFB 6.3	SFB 10	SFB 16	SFB 25	SFB 40	SFB 63	SFB 100	SFB 160	SFB 250			
Brake torque M2 dynamic acc. to DIN VDE 0580	Nm	63	100	160	250	400	630	1000	1600	2500			
		54	80	130	210	330	520	830	1300	2100			
		45	63	100	180	260	400	660	1050	1650			
Mass moment of inertia	kgm ²	0.0017	0.0037	0.0048	0.0068	0.0175	0.036	0.050	0.128	0.140			
Mass (weight)	kg	19	28	42	55	74	106	168	242	306			
max. speed	min. ⁻¹	6000	6000	6000	5500	4700	4000	3600	3200	2800			
Coil b. 20° C	Nominal voltage	V DC	110	110	110	110	110	110	110	110			
	Nominal power	W	99	128	158	196	220	307	344	435			
	Nominal current	A	0.90	1.16	1.44	1.78	2.0	2.79	3.13	3.95			
Airgap, brake OFF		min. mm	0.3	0.3	0.3	0.4	0.4	0.6	0.4	0.4			
		max. mm	0.9	1.2	1.2	1.3	1.4	1.8	2.3	2.5			
Diameter mm	B-Side	d Rough boring	26	26	36	36	36	36	46	46			
		d ^{H7} Preferential boring	28	28	38	38	48	60	60	65			
			32	32	42	42	55	65	65	70			
			38	38	48	48	60	75	75	75			
					55	55			80	80			
							90	90					
		d ^{H7} maximal	40	40	55	55	60	75	75	110			
Lengths mm	e	238	260	280	318	400	440	446	540	556			
	f						95	95	128	128			
	h	150	180	202	214	244	292	330	394	440			
	l	96	96	117	117	142	148	148	191	191			
	l ¹	96	96	117	117	142	142	142	171	171			
	m	115	118	137	143	169	171	183	211	232			
	s	11	11	11	12	14	15	15	15	15			
A	α °	15	15	30	22.5	30	30	30	30	45			
Suitable standard Intermediate flange		A250	A300	A300-1	A350	A400-1	A450-1	A450-1	A550-1	A660			
		A300	A350	A350	A400	A450	A550	A550	A660	A800			
				A400	A450	A550	A660	A660	A800				
				A450									
Dimensions of standard intermediate flanges													
Standard intermediate flange		A250	A300	A300-1	A350	A400	A400-1	A450	A450-1	A550	A550-1	A660	A800
Diameter mm	a	250	300	300	350	400	400	450	450	550	550	660	800
	b	215	265	265	300	350	350	400	400	500	500	600	740
	c ^{H7}	180	230	230	250	300	300	350	350	450	450	550	680
	o	18	18	18	20	22	22	24	24	24	24	30	30
	q	5	5	5	6	6	6	6	6	6	6	7	7
	r	13		13			17.5		17.5		17.5		
Lengths mm	Screws	k	4xM12	4xM12	4xM12	4xM16	4xM16	4xM16	4xM12	8xM16	8xM16	8xM16	8xM20

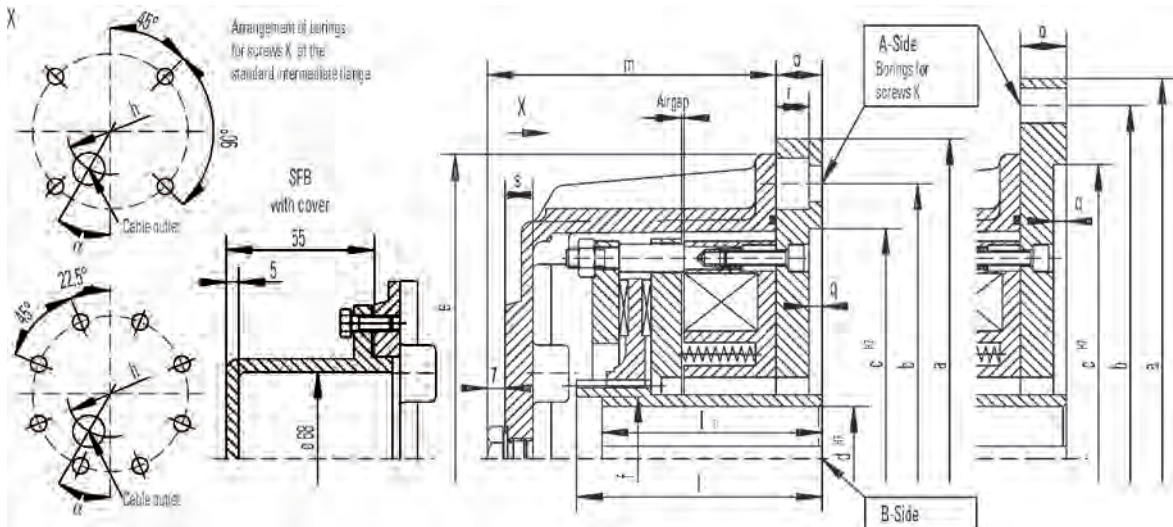


Spring-Set Brake SFB

Electromagnetic Two-Disc Spring-Set Brake



Rev. 05-08



Brake size		SFB 400	SFB 630	SFB 1000	
Brake torque M2 dynamic acc. to DIN VDE 0580	Nm	4000	6300	10000	
		3350	5250	8500	
		2650	4200	7000	
Mass moment of inertia	kgm ²	0.325	0.375	1.007	
Mass (weight)	kg	357	500	750	
max. speed	min ⁻¹	2500	2200	2000	
Coil b. 20° C	Nominal voltage	V DC	110	110	110
	Nominal power	W	553	671	980
	Nominal current	A	5.03	6.10	8.91
Airgap, brake OFF		min. mm	0.4	0.7	0.7
		max. mm	2.5	2.8	3.1
Diameter mm	B-Side	d Rough boring	46	58	68
		d ^{H7} Preferential boring	65	100	125
			70		
			75		
			80		
			90		
d ^{H7} maximal	110	125	140		
Lengths mm	e	660	700	795	
	f	128	140	155	
	h	520	570	620	
	l	191	237	282	
	l ¹	171	210	255	
	m	272	310	360	
	s	15	15	15	
A	α °	30	30	30	
Suitable standard intermediate flange		A660-1	A800	A800-1	
		A800			
Dimensions of standard intermediate flange					
Standard intermediate flange		A660-1	A800	A800-1	
Diameter mm	a	600	800	800	
	b	600	740	740	
	c ^{H7}	550	680	680	
Lengths mm	o	30	30	30	
	q	7	7	7	
	r	21.5		21.5	
	Screws	k	8xM20	8xM20	8xM20

Keyways for keys acc. to DIN6885 Bl.1, width accuracy P9. Protection IP67

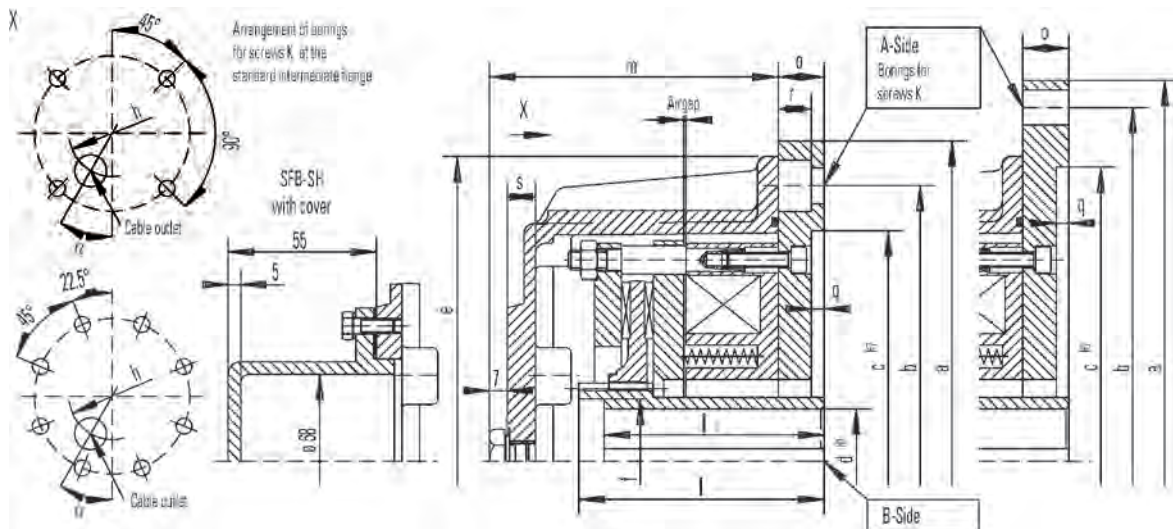
Alterations reserved without notice

Spring-Set Brake SFB-SH

Electromagnetic Two-Disc Spring-Set Brake
Increased brake-torque



Rev. 05-08



Keyways for keys acc. to DIN6885 Bl.1,
width accuracy P9. Protection IP67

Alterations reserved without notice

Brake size		SFB 6.3-SH	SFB 10-SH	SFB 16-SH	SFB 25-SH	SFB 40-SH	SFB 63-SH	SFB 100-SH	SFB 160-SH	SFB 250-SH			
Brake torque M2 dynamic acc. to DIN VDE 0580	Nm	80	130	210	350	550	800	1300	2100	3300			
		75	120	190	310	490	750	1200	1900	3000			
		69	110	180	275	440	690	1100	1750	2750			
Mass moment of inertia	kgm ²	0.0017	0.0037	0.0048	0.0068	0.0175	0.036	0.050	0.128	0.140			
Mass (weight)	kg	19	28	42	55	74	106	168	242	306			
max. speed	min. ⁻¹	6000	6000	6000	5500	4700	4000	3600	3200	2800			
Coil b. 20° C	Nominal voltage	V DC	110	110	110	110	110	110	110	110			
	Nominal power	W	99	128	158	196	220	307	344	435			
	Nominal current	A	0.90	1.16	1.44	1.78	2.0	2.79	3.13	3.95			
Airgap, brake OFF		min. mm	0.3	0.3	0.3	0.4	0.4	0.6	0.4	0.4			
		max. mm	0.9	1.2	1.2	1.3	1.4	1.8	2.3	2.5			
Diameter mm	B-Side	d Rough boring	26	26	36	36	36	36	46	46			
		d ^{H7} Preferential boring	28	28	38	38	48	60	60	65			
			32	32	42	42	55	65	65	70			
			38	38	48	48	60	75	75	75			
					55	55			80	80			
							90	90					
Lengths mm	d ^{H7} maximal	40	40	55	55	60	75	75	110	110			
	e	238	260	280	318	400	440	446	540	556			
	f						95	95	128	128			
	h	150	180	202	214	244	292	330	394	440			
	l	96	96	117	117	142	148	148	191	191			
	l ¹	96	96	117	117	142	142	142	171	171			
	m	115	118	137	143	169	171	183	211	232			
s	11	11	11	12	14	15	15	15	15				
A	α °	15	15	30	22.5	30	30	30	30	45			
Suitable standard intermediate flange		A250	A300	A300-1	A350	A400-1	A450-1	A450-1	A550-1	A660			
		A300	A350	A350	A400	A450	A550	A550	A660	A800			
				A400	A450	A550	A660	A660	A800				
		Dimensions of standard intermediate flange											
Standard intermediate flange		A250	A300	A300-1	A350	A400	A400-1	A450	A450-1	A550	A550-1	A660	A800
Durchmesser mm	a	250	300	300	350	400	400	450	450	550	550	660	800
	b	215	265	265	300	350	350	400	400	500	500	600	740
	c ^{H7}	180	230	230	250	300	300	350	350	450	450	550	680
	o	18	18	18	20	22	22	24	24	24	24	30	30
	q	5	5	5	6	6	6	6	6	6	6	7	7
	r	13		13			17.5		17.5		17.5		
Screws		k	4xM12	4xM12	4xM12	4xM16	4xM16	4xM16	8xM16	8xM16	8xM16	8xM20	8xM20

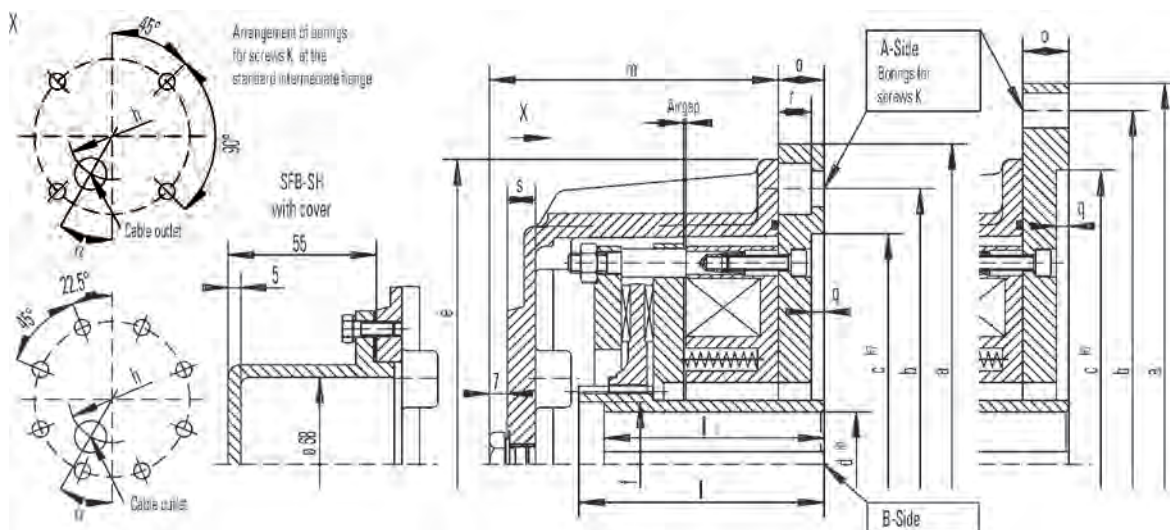


Spring-Set Brake SFB-SH

Electromagnetic Two-Disc Spring-Set Brake
Increased brake-torque



Rev. 05-08

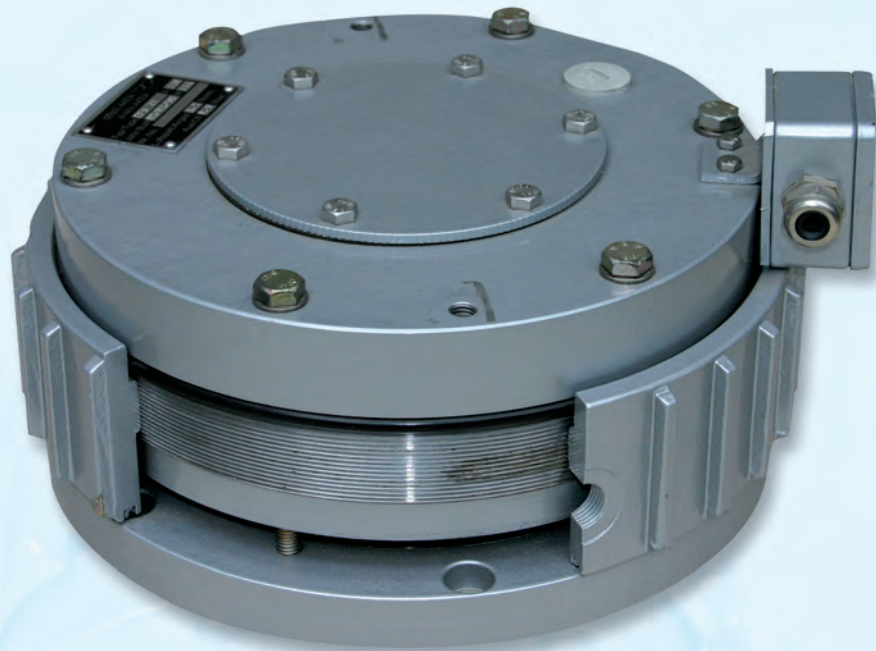


Brake size		SFB 400-SH	SFB 630-SH	SFB 1000-SH	
Brake torque M2 dynamic acc. to DIN VDE 0580	Nm	5200	8000	13000	
		4800	7500		
		4400	6900		
Mass moment of inertia	kgm ²	0.325	0.375	1.007	
Mass (weight)	kg	357	500	750	
max. speed	min ⁻¹	2500	2200	2000	
Spule b. 20° C	Nominal voltage	V DC	110	110	110
	Nominal power	W	553	671	980
	Nominal current	A	5.03	6.10	8.91
Airgap, brake OFF		min. mm	0.4	0.7	0.7
		max. mm	2.5	2.8	3.1
Diameter mm	B-Side	d Rough boring	46	58	68
		d ^{H7} Preferential boring	65	100	125
			70		
			75		
			80		
			90		
d ^{H7} maximal	110	125	140		
Lengths mm	e	660	700	795	
	f	128	140	155	
	h	520	570	620	
	l	191	237	282	
	l ¹	171	210	255	
	m	272	310	360	
A	α °		30	30	30
Suitable standard intermediate flange		A660-1	A800	A800-1	
		A800			
		Dimensions of standard intermediate flange			
Standard intermediate flange		A660-1	A800	A800-1	
Durchmesser mm	a	600	800	800	
	b	600	740	740	
	c ^{H7}	550	680	680	
Länge mm	o	30	30	30	
	q	7	7	7	
	r	21.5		21.5	
	Screws k	8xM20	8xM20	8xM20	

Keyways for keys acc. to DIN6885 Bl.1,
width accuracy P9. Protection IP67

Alterations reserved without notice

Spring-Set Brakes EFB Series



C

PINTSCH BUBENZER
is certified according to
DIN EN ISO 9001:2000



Reliable



High Performance



Robust



Easy Maintenance



Compact



Tried and Trusted

Main Features

■	spring applied safety brake
■	electromagnetic lifting
■	protection-class IP54
■	high wear reserve by air gap adjustment
■	small construction at high work capacity
■	high wear resistance because of high abrasion resistance
■	manual lifting

Options

■	IEC standard flange
■	special flange
■	pinion
■	handlever
■	special brake torque
■	lateral cable outlet
■	tacho preparation with all mounting parts
■	cover bore
■	special voltage
■	special electrical equipment:
■	one-way-, bridge-, and switching- rectifier
■	overvoltage protection element

Applications

■	dynamic and static use in general industrial application for example:
■	textile- machinery
■	tool- machinery
■	conveyor- drives
■	overhead industrial crane



Please Note

We supply a detailed operating manual with every order. Nevertheless, we would point out that brakes are only as safe as the servicing and maintenance performed while they are in operation. The guarantee for the correct functioning of our brakes is therefore only valid if the user adheres to the German DIN standard 15434 part 2 (drum and disc brakes, servicing and maintenance in operation), or to comparable standards in his own country.



PINTSCH BUBENZER Service

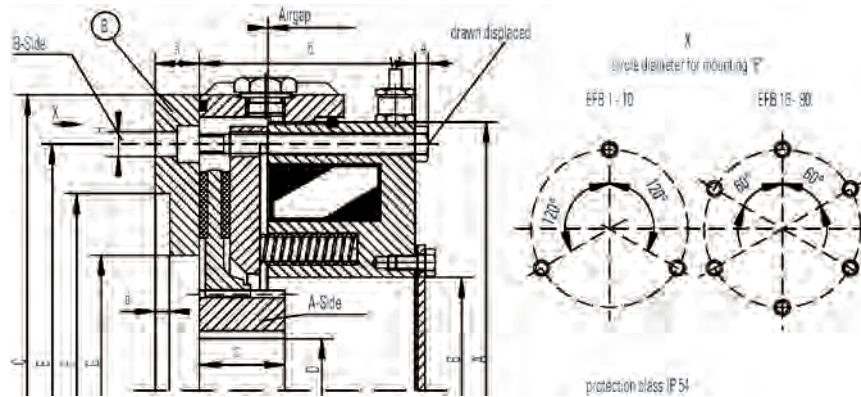
This includes the verification of the brake selection, if required. A detailed questionnaire is provided for this purpose. Installation and commissioning on site is possible by PINTSCH BUBENZER service engineers. Drawings as DWG/DXF files for your engineering department are available upon request.

Spring-Set Brake EFB

Dimensions and technical data



Rev. 05-08



Ⓐ switched on DC side
operate time = release time

Ⓑ Produced drawn with smallest
possible mounting flange

Keyways for keys acc. to DIN6885 Bl.1,
width accuracy P9. Protection IP67

Produced and tested acc. to DIN 0580
Alterations reserved without notice

Brake size		EFB 1	EFB 2.5	EFB 5	EFB 10	EFB 16	EFB 25	EFB 40	EFB 63	EFB 80	
Brake torque	Nm	10	25	50	100	160	250	400	630	800	
Moment of inertia	kgcm ²	0.82	2.32	4.76	12	22	30	52	155	298	
Mass (weight)	kg	2.5	5.0	8.9	13.5	18.8	23.3	41.7	61.8	73.9	
max. speed	17 min	6000	5500	5000	4800	4500	4300	3800	3500	3000	
Coil b. 20° C	Nominal voltage	V –	24	24	24	24	24	24	24	24	
	Nominal power	W	31	48	69	97	105	127	181	246	
	Nominal current	A	1.29	2.00	2.88	4.04	4.38	5.29	7.54	10.3	
Airgap, OFF	norm. mm	0.2	0.3	0.3	0.3	0.3	0.3	0.4	0.4	0.4	
	max. mm	0.5	0.6	0.7	0.8	0.9	0.9	1.2	1.5	1.6	
Durchmesser mm	A-Seite	D Rough boring	8	8	8	26	26	36	36	36	
		d ^{H7} Preferential boring	15	20	25	30	35	40	45	60	60
			20	25	30	35	40	45	50	70	70
	D ^{H7} maximal	20	25	30	40	45	50	60	80	70	
	A	101.9	131.9	153.2	181.2	207.2	220.8	266.8	316.4	319.4	
	B	38	52	62	76	82	88	110	136	128	
	C	112	145	172	200	226	240	290	340	344	
	E ± 0.2	90	117	134	162	184	200	240	290	280	
	F H7	70	95	110	130	150	160	180	230	230	
G	45	60	70	90	100	110	120	170	160		
H	5.5	6.6	9	9	9	9	11	14	14		
Lengths mm	a	10	12	15	15	15	19	20	22	25	
	b	46	54	66	75	81	86	106	114	132	
	c -0.2	20	25	30	35	40	40	50	60	60	
	d	3	4	4	5	5	6	6	6	6	
	e	3.5	4	5.5	5.5	5.5	5.5	7	8	8	
Ⓐ	Operate time t1	ms									
	Drop time t2	ms									

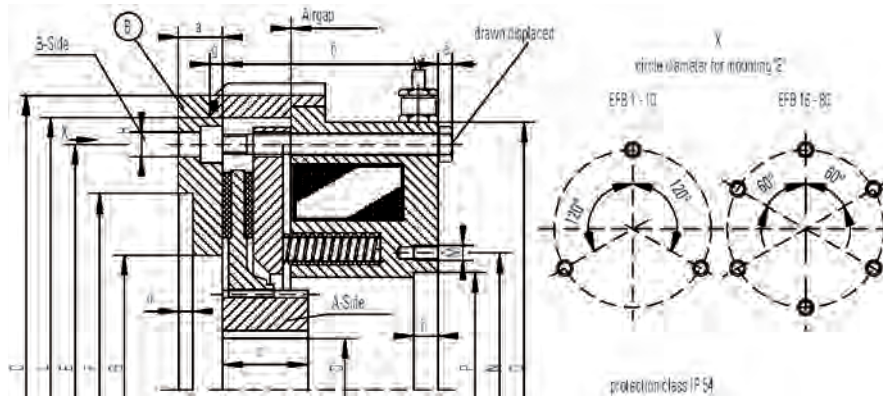


Spring-Set Brake EFB-T

With tacho mounting possibility



Rev. 05-08



Ⓐ switched on DC side
operate time = release time

Ⓑ Produced drawn with smallest
possible mounting flange

Keyways for keys acc. to DIN6885 Bl.1,
width accuracy P9. Protection IP67

Produced and tested acc. to DIN 0580
Alterations reserved without notice

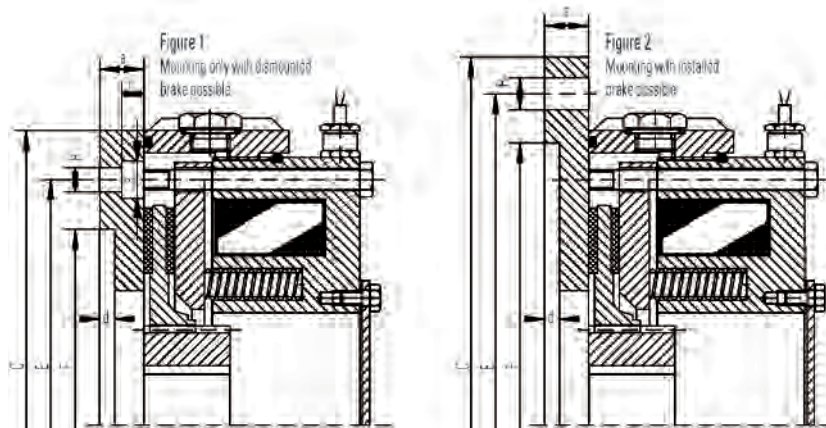
Brake size		EFB 1 T	EFB 2.5 T	EFB 5 T	EFB 10 T	EFB 16 T	EFB 25 T	EFB 40 T	EFB 63 T	EFB 80 T	
Brake torque	Nm	10	25	50	100	160	250	400	630	800	
Moment of inertia	kgcm ²	0.82	2.32	4.76	12	22	30	52	155	298	
Mass (weight)	kg	2.5	5.0	8.9	13.5	18.8	23.3	41.7	61.8	73.9	
max. speed	17 min	6000	5500	5000	4800	4500	4300	3800	3500	3000	
Coil c. 20° C b.	Nominal voltage	V –	24	24	24	24	24	24	24	24	
	Nominal power	W	31	48	69	97	105	127	181	246	255
	Nominal current	A	1.29	2.00	2.88	4.04	4.38	5.29	7.54	10.3	10.6
Airgap, OFF	norm. mm	0.2	0.3	0.3	0.3	0.3	0.3	0.4	0.4	0.4	
	max. mm	0.5	0.6	0.7	0.8	0.9	0.9	1.2	1.5	1.6	
Diameter mm	A-Seite	D Rough boring	8	8	8	26	26	36	36	36	
		d ^{H7} Preferential boring	15	20	25	30	35	40	45	60	60
			20	25	30	35	40	45	50	70	70
			20	25	30	40	45	50	60	80	70
			112	145	172	200	226	240	290	340	344
			90	117	134	162	184	200	240	290	280
			70	95	110	130	150	160	180	230	230
			45	60	70	90	100	110	120	170	160
			5.5	6.6	9	9	9	9	11	14	14
			102	133	154	182	208	222	270	320	322
			4xM5	4xM5	4xM6	6xM6	6xM6	6xM6	6xM8	6xM10	6xM10
Lengths mm	a	10	12	15	15	15	19	20	22	25	
	b	46	54	66	75	81	86	106	114	132	
	c	20	25	30	35	40	40	50	60	60	
	d	3	4	4	5	5	6	6	6	6	
	e	3.5	4	5.5	5.5	5.5	5.5	7	8	8	
	g	3	3	4	4	5	5	5	5	5	
	h	5	5	7	10	10	10	12	15	15	
	Ⓐ	Operate time t1	ms								
Drop time t2		ms									

Spring-Set Brake EFB

Electromagnetic Two-Disc Spring-Set Brake
Intermediate flanges



Rev. 05-08



Standard flange = intermediate flange at standard flange acc. to DIN 42948 form A

Alterations reserved without notice

Brake size		EFB 1	EFB 2.5	EFB 5	EFB 10	EFB 16	EFB 25	EFB 40	EFB 63	EFB 80
Standard flange Figure 1		A120 A140 A160	A160 A200	A200	A200 A250	A250	A250 A300	A300 A350	A350 A400	A350 A400
Standard flange Figure 2		A200-1 ↓	A250-1 ↓	A250-1 ↓	A300-1 ↓	A300-1 ↓	A350-1 ↓	A400-1 ↓	A450-1 ↓	A450-1 ↓
Size of standard flange figure 1		Dimensions of standard intermediate flanges								
		A120	A140	A160	A200	A250	A300	A350	A400	
Diameter mm	C	120	140	160	200	250	300	350	400	
	E	100	115	130	165	215	265	300	350	
	F ^{H7}	80	95	110	130	180	230	250	300	
	H	4 x ø6.6	4 x ø9	4 x ø9	4 x ø11	4 x ø14	4 x ø14	4 x ø18	4 x ø18	
Lengths mm	R	4 x ø11	4 x ø15	4 x ø15	4 x ø18	4 x ø20	4 x ø20	4 x ø26	4 x ø26	
	a	15	20	20	20	25	25	30	30	
	d	5	5	5	5	6	6	7	7	
	i	10	13	13	15	19	19	22	22	
Size of standard flange figure 2		Dimensions of standard intermediate flanges								
		A200-1	A250-1	A300-1	A350-1	A400-1	A450-1	A550-1	A660-1	
Diameter mm	C	200	250	300	350	400	450	550	660	
	E	165	215	265	300	350	400	500	600	
	F ^{H7}	130	180	230	250	300	350	450	550	
	H	4 x ø11	4 x ø14	4 x ø14	4 x ø18	4 x ø18	8 x ø18	8 x ø18	8 x ø22	
Lengths mm	R	–	–	–	–	–	–	–	–	
	a	20	25	25	30	30	30	30	30	
	d	5	6	6	7	7	7	7	7	
	i	–	–	–	–	–	–	–	–	

